	Issue date: 1st May 2008
	Key changes since original publication (July 2005):
1 May 2008	Pages 70 & 71 – tables 4a & 4b - spec A206A078 Sound Insulation changed from 40 to 39 Rw dB rating.
5 September 2007	Pages 66 & 67 – tables 2a & 2b - specs A206165 & A206197 changed from Medium to Heavy duty rating; spec A206078 Sound Insulation changed from 37 to 38 Rw dB rating.
	Pages 70 & 71 – tables 4a & 4b - additional detail 4 SoundBloc spec included (A206A252) and new drawing inserted. Specs 4 and 5 have now become 5 and 6.
	Pages 72 & 73 – tables 5a & 5b - spec A206233 changed from Medium to Heavy duty rating.
15 January 2007	Page 83 – Deflection head detail 18 - 'downward deflection' text in heading deleted.
13 October 2006	Page 70 – Spec 1 changed from 38dB to 37dB on the 30 mins fire resistance section. Page 71 – Spec 1 changed from 38dB to 37dB on the 30 mins fire resistance section. Page 83 – Gyproc Sealant corrected on all drawings.
21 August 2006	Whole section – Isowool branding changed to Isover.  Page 63 – Services installation image changed.  Page 65 – 60 minute multiboard spec 1 duty rating changed from 'Heavy' to 'Severe'.  Page 80 – Construction detail 6 changed to illustrate single layer boards.
14 April 2006	Pages 70, 71, 76, 77 – Various maximum partition heights changed.
22 December 2005	Page 75 – Maximum partition height of A206091 changed from 4000mm to 7600mm.

Gyproc, Thistle, Gypframe, Glasroc and Arteco are all registered trade names of BPB United Kingdom Limited. Isover is a registered trade name of Saint-Gobain.

British Gypsum reserve the right to revise product specification without notice. The information given is correct to the best of our knowledge at the time of publication, but it is the users responsibility to ensure it remains current prior to use. Please refer to our Product Data Sheet which is available on request.

For a comprehensive and up to date library of information visit our website at: www.british-gypsum.com

# **Technical enquiries**

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Training enquiries: 08702 406040

Gypwall-classic-07.pdf © British Gypsum

# THE WHITE BOOK 2005



**GypWall classic**The definitive metal stud partition system



# **GypWall** classic

# Partitions for a wide range of applications









GypWall classic partitions are cost-effective, multi-purpose partitions, which have provided the industry standard for many years. They are suitable for all types of buildings, including residential, healthcare and commercial, and are approved for use in hospitals by the Department of Health and the Welsh Office (refer to HTM 56, Partitions).



	Sector
<b>√</b>	Office / commercial
<u> </u>	Educational
<u> </u>	Residential
<u> </u>	Healthcare
<b>√</b>	Leisure
<b>✓</b>	Industrial



Gypframe



# **Key facts**

- Range of stud options to match performance requirements
- Acoustic stud option for enhanced acoustic performance
- Satisfy BS 5234 strength and robustness requirements up to Severe Duty
- 30 120 minutes fire resistance to BS and EN standards
- Achieve high levels of sound insulation up to R<sub>w</sub> 61 dB
- Accommodate services within stud cavity
- Can allow for deflection at the head
- Gypframe metal framework will not twist, warp or rot

# System components

# **Gypframe metal products** 48 S 50 'C' Stud Length 2400, 2700mm 3000, 3300, 3600mm 70 S 50 'C' Stud Length 2400, 2700mm 3000, 3300mm 3600, 4200mm 70 AS 50 AcouStud Length 2400, 2700mm 3000, 3600mm 3600, 4200mm 92 S 50 'C' Stud Length 3600, 4200mm 146 S 50 'C' Stud Length 2400, 2700mm 3000, 3300mm 4200mm 146 AS 50 AcouStud Length 3600, 4200mm Floor & Ceiling Channels Standard, Deep Flange Floor & Ceiling Channel (DC) and Extra Deep Flange Floor & Ceiling Channel (EDC). All channels are available in 3600mm only. 99 FC 50 Fixing Channel Length 2400mm **GFS1 Fixing Strap** Length 2400mm GFT1 Fixing 'T' Length 2400mm **GA5 Internal Fixing** Length Angle 3600mm **GA6 Splayed Angle** Length 2400, 3600mm **Gyproc and Glasroc board products** Gyproc WallBoard<sup>1</sup> **Thickness** 12.5, 15mm Width 1200mm Gyproc FireLine<sup>1</sup>

## Gyproc and Glasroc board products (cont'd)



#### Gyproc SoundBloc<sup>1</sup>

Thickness 12.5, 15mm Width 1200mm



# **Gyproc Plank**

Thickness 19mm Width 600mm



## Glasroc MultiBoard

Thickness 6, 10,12.5mm Width 1200mm

1 Moisture resistant boards are specified in intermittent wet use areas e.g. shower cubicles.

# Fixing and finishing products



# **Gyproc Wafer Head Drywall Screws**

For metal-to-metal fixing up to 0.79mm thick.



# **Gyproc Wafer Head Jack-Point Screws**

For metal-to-metal fixing 0.8mm thick or greater and 'I' studs greater than 0.55mm thick.



## **Gyproc Drywall Screws**

For fixing boards to stud framing up to 0.79mm thick.

or



# **Gyproc Jack-Point Screws**

For fixing boards to stud framing 0.8mm thick or greater and 'I' studs greater than 0.55mm thick.



# **Gyproc Sealant**

Sealing air paths for optimum sound insulation.



## Gyproc jointing materials

For seamless jointing.



# Gyproc edge beads

To protect and enhance board edges.



# **Gyproc Control Joint**

To accommodate structural movement.



# Gyproc FireStrip

For fire-stopping deflection heads.



# Thistle Board Finish or Thistle Multi-Finish

To provide a plaster skim finish.



#### Isover APR 1200

25mm and 50mm, for improved acoustic performance.



# Stone Mineral Wool

For providing acoustic / thermal insulation.



Thickness

Width

Always use genuine branded British Gypsum components to qualify for **SpecSure**® lifetime warranty

12.5, 15mm

1200mm

# Installation overview











Gypframe Floor & Ceiling Channel is fixed at the head and base. Gypframe studs are fitted vertically to a friction-fit within the channel sections, and to abutments, to form the framework. This allows for adjustment during boarding. Studs are fitted so as to all face the same way. Additional framing is installed as required to support heavy fixtures.

Boards are screw-fixed to framing members to form the lining. Horizontal board-end joints of face lining boards should be backed with Gypframe GFS1 Fixing Strap (double layer) or Gypframe GFT1 Fixing 'T' (single layer).

### **Openings**

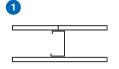
Details for openings differ according to Duty requirements. See Design - Openings for further details.

#### Services

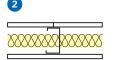
Electrical and other services are normally installed after one side is boarded. Horizontal runs are routed through cut-outs in the studs. Gypframe 99 FC 50 Fixing Channel can be installed between studs to support recessed switch boxes / socket outlets, or a high performance socket box detail used where higher acoustic performance is required.



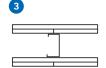
# Table 1a - 48mm Gypframe 'C' Studs - single and double layer board linings



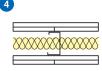
One layer of board each side of 48mm Gypframe 'C' Studs at 600mm centres. Linings as in table.



One layer of board each side of 48mm Gypframe 'C' Studs at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table.



Two layers of board each side of 48mm Gypframe 'C' Studs at 600mm centres.
Linings as in table.



Two layers of board each side of 48mm Gypframe 'C' Studs at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table.

		Linings as in table.						
Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> dB	Duty rating	System reference
30 m	inutes fire r	esistance	EN					
1	WallBoard	1 x 12.5	75	18	2500	34	Medium	A206001
0	WallBoard	1 x 15	80	22	2800	36	Medium	A206002
0	SoundBloc	1 x 12.5	75	22	2500	37	Medium	A206152
ก	SoundBloc		80	26	2800	39	Medium	
		1 x 15						A206153
2	WallBoard		75	18	2500	40	Medium	A206033
2	WallBoard	1 x 15	80	22	2800	42	Medium	A206034
2	SoundBloc	1 x 12.5	75	22	2500	43	Medium	A206184
2	SoundBloc	1 x 15	80	26	2800	44	Medium	A206185
3	WallBoard	2 x 12.5	100	35	3400	42	Severe	A206003
4	WallBoard	2 x 12.5	100	35	3000	49	Severe	A206035
60 m	inutes fire r	esistance	EN					
0	FireLine	1 x 15	80	24	2800	36	Heavy	A206066
1	MultiBoard	1 x 12.5	75	25	2500	36	Severe	G106010
2	FireLine	1 x 15	80	24	2800	42	Heavy	A206098
3	SoundBloc	2 x 12.5	100	43	3000	46	Severe	A206154
3	WallBoard	2 x 15	110	42	3700	45	Severe	A206004
4	SoundBloc	2 x 12.5	100	43	3000	51	Severe	A206186
90 m	inutes fire r	esistance	EN	0				
3	SoundBloc	2 x 15	110	51	3000	49	Severe	A206155
3	FireLine	2 x 12.5	100	40	3400	42	Severe	A206067
4	SoundBloc	2 x 15	110	51	3000	53	Severe	A206187
120 ו	minutes fire	resistance	EN					
3	FireLine	2 x 12.5	100	40	3000	42	Severe	A206067
3	FireLine	2 x 15	110	49	3700	45	Severe	A206156
4	FireLine	2 x 12.5	100	40	3000	49	Severe	A206099

<sup>&</sup>lt;sup>1</sup> The maximum heights quoted are limited by the fire state field of application or by limiting deflection of L/240 at 200Pa, whichever is the

The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

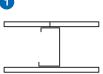
#### Table 1b - 48mm Gypframe 'C' Studs - single and double layer board linings One layer of board each One layer of board each side One layer of board each side Two layers of board each Two layers of board each side side of 48mm Gypframe 'C' of 48mm Gypframe 'C' Studs of 48mm Gypframe 'C' Studs side of 48mm Gypframe 'C' of 48mm Gypframe 'C' Studs Studs at 600mm centres Studs at 600mm centres. at 600mm centres, 25mm at 600mm centres, 50mm at 600mm centres, 25mm Isover APR 1200 in the cavity. Isover APR 1200 in the cavity. Isover APR 1200 in the cavity. Linings as in table Linings as in table. Linings as in table. Linings as in table. Linings as in table Detail Board **Partition** Linina Maximum Sound insulation Duty System Approx. type thickness thickness weight partition height<sup>1</sup> $R_w$ rating reference dB mm mm kg/m<sup>2</sup> mm 30 minutes fire resistance 0 70 MultiBoard 1 x 10 20 2500 35 Heavy G106006 WallBoard 1 x 12.5 75 18 2500 34 Medium A206001 WallBoard 1 x 15 80 21 2800 36 Medium A206002 SoundBloc 1 x 12.5 75 22 2500 37 Medium A206152 SoundBloc 80 26 2800 39 Medium A206153 1 x 15 WallBoard 1 x 12.5 75 18 2500 40 Medium A206033 80 2800 A206034 WallBoard 1 x 15 21 42 Medium SoundBloc 1 x 12.5 75 22 2500 43 Medium A206184 2 SoundBloc 1 x 15 80 26 2800 44 Medium A206185 60 minutes fire resistance MultiBoard 1 x 12.5 75 25 G106010 2500 36 Severe 80 1 x 15 24 2800 A206066 FireLine 36 Heavy FireLine 1 x 15 80 24 2800 42 Heavy A206098 MultiBoard 1 x 10 70 20 2500 43 Heavy G106008 WallBoard 2 x 12.5 100 35 3400 42 Severe A206003 SoundBloc 2 x 12.5 100 43 3400 46 Severe A206154 WallBoard 2 x 12.5 100 35 3400 49 A206035 Severe SoundBloc 100 2 x 12.5 43 3400 51 Severe A206186 90 minutes fire resistance WallBoard 2 x 15 110 42 3700 45 A206004 Severe 3700 49 A206155 SoundBloc 2 x 15 110 51 Severe WallBoard 42 3700 49 A206036 2 x 15 110 Severe A206187 SoundBloc 2 x 15 110 51 3700 53 Severe 120 minutes fire resistance BS MultiBoard 2 x 10 90 40 3100 41 Severe G106011 FireLine 2 x 12.5 100 40 3400 42 Severe A206067 FireLine 2 x 12.5 100 40 3400 49 Severe A206099

<sup>&</sup>lt;sup>1</sup> Based on a limiting deflection of L/240 at 200Pa.

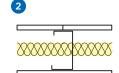
The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.



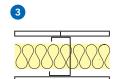
# Table 2a - 70mm Gypframe 'C' Studs - single layer board linings



One layer of board each side of 70mm Gypframe 'C' Studs at 600mm centres. Linings as in table.



One layer of board each side of 70mm Gypframe 'C' Studs at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table



One layer of board each side of 70mm Gypframe 'C' Studs at 600mm centres. 50mm Isover APR 1200 in the cavity. Linings as in table.

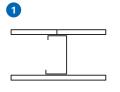
Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> dB	Duty rating	System reference
30 m	inutes fire r	esistance	EN			TA		
1	WallBoard	1 x 12.5	97	18	3600	36	Medium	A206013
1	WallBoard	1 x 15	102	22	3800	38	Medium	A206014
1	SoundBloc	1 x 12.5	97	22	3600	40	Medium	A206164
1	SoundBloc	1 x 15	102	26	3800	42	Heavy	A206165
2	WallBoard	1 x 12.5	97	18	3600	42	Medium	A206045
2	WallBoard	1 x 15	102	22	3800	43	Medium	A206046
2	SoundBloc	1 x 12.5	97	22	3600	45	Medium	A206196
2	SoundBloc	1 x 15	102	26	3800	47	Heavy	A206197
3	WallBoard	1 x 12.5	97	19	3600	43	Medium	A206138
3	WallBoard	1 x 15	102	22	3800	44	Medium	A206139
3	SoundBloc	1 x 12.5	97	22	3600	47	Medium	A206228
60 m	inutes fire r	esistance	EN					
1	FireLine	1 x 15	102	24	3800	38	Heavy	A206078
2	FireLine	1 x 15	102	24	3800	43	Heavy	A206110
3	FireLine	1 x 15	102	24	3800	44	Heavy	A206141

<sup>&</sup>lt;sup>1</sup> The maximum heights quoted are limited by the fire state field of application or by limiting deflection of L/240 at 200Pa, whichever is the more onerous.

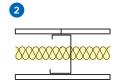
MB The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.



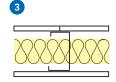
# Table 2b - 70mm Gypframe 'C' Studs - single layer board linings



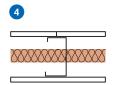
One layer of board each side of 70mm Gypframe 'C' Studs at 600mm centres. Linings as in table.



One layer of board each side of 70mm Gypframe 'C' Studs at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table.



One layer of board each side of 70mm Gypframe 'C' Studs at 600mm centres. 50mm Isover APR 1200 in the cavity. Linings as in table.

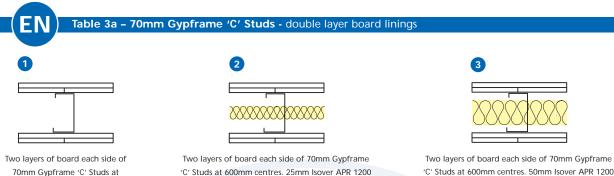


One layer of board each side of 70mm Gypframe 'C' Studs at 600mm centres. 30mm stone mineral wool (min. 33kg/m³) in the cavity. Linings as in table.

Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> dB	Duty rating	System reference
30 m	ninutes fire r	resistance E	BS					
1	WallBoard	1 x 12.5	97	18	3600	36	Medium	A206013
1	WallBoard	1 x 15	102	22	3800	38	Medium	A206014
1	SoundBloc	1 x 12.5	97	22	3600	40	Medium	A206164
1	SoundBloc	1 x 15	102	26	3800	42	Heavy	A206165
2	WallBoard	1 x 12.5	97	18	3600	42	Medium	A206045
2	SoundBloc	1 x 15	102	26	3800	47	Heavy	A206197
2	SoundBloc	1 x 12.5	97	22	3600	45	Medium	A206196
2	WallBoard	1 x 15	102	22	3800	43	Medium	A206046
3	SoundBloc	1 x 12.5	97	22	3600	47	Medium	A206228
3	WallBoard	1 x 15	102	22	3800	44	Medium	A206139
3	WallBoard	1 x 12.5	97	19	3600	43	Medium	A206138
60 m	inutes fire r	resistance E	BS					
1	FireLine	1 x 15	102	24	3800	38	Heavy	A206078
2	FireLine	1 x 15	102	24	3800	43	Heavy	A206110
3	FireLine	1 x 15	102	25	3800	44	Heavy	A206141
4	FireLine	1 x 12.5	97	25	3600	43	Medium	A206130

<sup>&</sup>lt;sup>1</sup> Based on a limiting deflection of L/240 at 200Pa.

The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.



70mm Gypframe 'C' Studs at 600mm centres. Linings as in table. 'C' Studs at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table.

'C' Studs at 600mm centres. 50mm Isover APR 1200 in the cavity. Linings as in table.

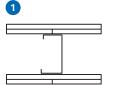
Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> dB	Duty rating	System reference
30 m	inutes fire r	esistance El	V					
1	WallBoard	2 x 12.5	122	35	4600	45	Severe	A206015
1	SoundBloc	2 x 12.5	122	43	4600	49	Severe	A206166
2	WallBoard	2 x 12.5	122	35	4600	49	Severe	A206047
2	SoundBloc	2 x 12.5	122	43	4600	52	Severe	A206198
3	SoundBloc	2 x 12.5	122	44	4600	53	Severe	A206230
3	WallBoard	2 x 12.5	122	35	4600	50	Severe	A206142
60 m	inutes fire r	esistance E	V					
0	WallBoard	2 x 15	132	42	4900	46	Severe	A206016
0	SoundBloc	2 x 15	132	51	4900	51	Severe	A206167
0	SoundBloc	2 x 12.5	122	43	4600	49	Severe	A206166
2	SoundBloc	2 x 12.5	122	43	4000	52	Severe	A206198
2	WallBoard	2 x 15	132	42	4000	50	Severe	A206048
2	SoundBloc	2 x 15	132	51	4000	54	Severe	A206199
3	SoundBloc	2 x 12.5	122	44	4000	53	Severe	A206230
3	WallBoard	2 x 12.5	122	35	4000	50	Severe	A206142
90 m	inutes fire r	esistance E	V					
1	SoundBloc	2 x 15	132	51	4000	51	Severe	A206167
1	FireLine	2 x 12.5	122	40	4600	46	Severe	A206079
2	SoundBloc	2 x 15	132	51	4000	54	Severe	A206199
2	FireLine	2 x 12.5	122	40	4600	49	Severe	A206111
3	SoundBloc	2 x 15	132	52	4000	56	Severe	A206231
3	FireLine	2 x 12.5	122	40	4600	50	Severe	A206144
120 r	minutes fire	resistance El	V					
0	FireLine	2 x 12.5	122	40	4200	46	Severe	A206079
1	FireLine	2 x 15	132	49	4900	46	Severe	A206251
2	FireLine	2 x 12.5	122	40	4000	49	Severe	A206111
2	FireLine	2 x 15	132	49	4300	50	Severe	A206253
3	FireLine	2 x 12.5	122	40	4000	50	Severe	A206144

<sup>1</sup> The maximum heights quoted are limited by the fire state field of application or by limiting deflection of L/240 at 200Pa, whichever is the

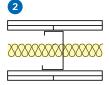
The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

IB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base.

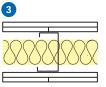
# Table 3b - 70mm Gypframe 'C' Studs - double layer board linings



Two layers of board each side of 70mm Gypframe 'C' Studs at 600mm centres. Linings as in table.



Two layers of board each side of 70mm Gypframe 'C' Studs at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table.



Two layers of board each side of 70mm Gypframe 'C' Studs at 600mm centres. 50mm Isover APR 1200 in the cavity. Linings as in table.

Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> dB	Duty rating	System reference
60 m	inutes fire r	esistance	BS		<del>U U (</del>			
1	WallBoard	2 x 12.5	122	35	4600	45	Severe	A206015
1	SoundBloc	2 x 12.5	122	43	4600	49	Severe	A206166
2	WallBoard	2 x 12.5	122	35	4600	49	Severe	A206047
2	SoundBloc	2 x 12.5	122	43	4600	52	Severe	A206198
3	WallBoard	2 x 12.5	122	36	4600	50	Severe	A206142
3	SoundBloc	2 x 12.5	122	44	4600	53	Severe	A206230
90 m	inutes fire r	esistance E	BS					
0	WallBoard	2 x 15	132	42	4900	46	Severe	A206016
0	SoundBloc	2 x 15	132	51	4900	51	Severe	A206167
2	WallBoard	2 x 15	132	42	4900	50	Severe	A206048
2	SoundBloc	2 x 15	132	51	4900	54	Severe	A206199
3	SoundBloc	2 x 15	132	52	4900	56	Severe	A206231
120 r	minutes fire	resistance E	S					
0	MultiBoard	2 x 10	112	40	4200	42	Severe	G106013
0	FireLine	2 x 12.5	122	40	4600	46	Severe	A206079
2	FireLine	2 x 12.5	122	40	4600	49	Severe	A206111
3	FireLine	2 x 12.5	122	41	4600	50	Severe	A206144

<sup>&</sup>lt;sup>1</sup> Based on a limiting deflection of L/240 at 200Pa.

The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

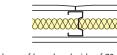
NB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base.

# EN

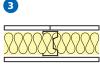
# Table 4a - 70mm Gypframe AcouStuds - single and double layer board linings



One layer of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. Linings as in table.



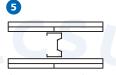
One layer of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table.



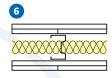
One layer of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. 50mm Isover APR 1200 in the cavity. Linings as in table.



One layer of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. 3 x 25mm Isover APR 1200 in the cavity. Linings as in table.



Two layers of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. Linings as in table.



Two layers of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table.

Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> dB	Duty rating	System reference
30 m	inutes fire r	esistance (	≣N)					
0	WallBoard	1 x 12.5	97	18	3800	37	Medium	A206A013
0	WallBoard	1 x 15	102	22	4000	40	Medium	A206A014
1	SoundBloc	1 x 12.5	97	22	3800	41	Medium	A206A164
2	SoundBloc	1 x 12.5	97	22	3800	48	Medium	A206A196
3	WallBoard	1 x 12.5	97	19	3800	44	Medium	A206A138
3	WallBoard	1 x 15	102	22	4000	46	Medium	A206A139
3	SoundBloc	1 x 12.5	97	23	3800	49	Medium	A206A228
4	SoundBloc	1 x 15	102	26	4000	50	Heavy	A206A252
5	WallBoard	2 x 12.5	122	35	4700	47	Severe	A206A015
60 m	inutes fire r	esistance (	EN					
1	FireLine	1 x 15	102	24	4000	39	Heavy	A206A078
5	SoundBloc	2 x 12.5	122	43	4700	53	Severe	A206A166
6	SoundBloc	2 x 12.5	122	43	4000	58	Severe	A206A198
90 m	inutes fire r	esistance (	EN					
5	SoundBloc	2 x 15	132	51	4000	54	Severe	A206A167
5	FireLine	2 x 12.5	122	40	4700	49	Severe	A206A079
6	FireLine	2 x 12.5	122	40	4700	54	Severe	A206A111
120 ı	minutes fire	resistance	EN					
5	FireLine	2 x 12.5	122	40	4200	49	Severe	A206A079
5	FireLine	2 x 15	132	49	5000	49	Severe	A206A251
6	FireLine	2 x 12.5	122	40	4000	54	Severe	A206A111

<sup>&</sup>lt;sup>1</sup> The maximum heights quoted are limited by the fire state field of application or by limiting deflection of L/240 at 200Pa, whichever is the

The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

NB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base.

# Table 4b - 70mm Gypframe AcouStuds - single and double layer board linings





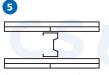
One layer of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. Linings as in table.



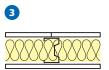
One layer of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. 3 x 25mm Isover APR 1200 in the cavity. Linings as in table.



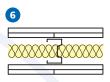
One layer of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table.



Two layers of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. Linings as in table.



One layer of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. 50mm Isover APR 1200 in the cavity. Linings as in table.



Two layers of board each side of 70mm Gypframe 70 AS 50 AcouStuds at 600mm centres. 25mm Isover APR 1200 in the cavity. Linings as in table.

Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> dB	Duty rating	System reference
30 m	inutes fire r	esistance <b>E</b>	BS					
0	WallBoard	1 x 12.5	97	18	3800	37	Medium	A206A013
0	SoundBloc	1 x 12.5	97	22	3800	41	Medium	A206A164
2	SoundBloc	1 x 12.5	97	22	3800	48	Medium	A206A196
3	WallBoard	1 x 12.5	97	19	3800	44	Medium	A206A138
3	SoundBloc	1 x 12.5	97	23	3800	49	Medium	A206A228
4	SoundBloc	1 x 15	102	26	4000	50	Heavy	A206A252
60 m	inutes fire r	esistance	BS					
0	FireLine	1 x 15	102	24	4000	39	Heavy	A206A078
5	SoundBloc	2 x 12.5	122	43	4700	53	Severe	A206A166
5	WallBoard	2 x 12.5	122	35	4700	47	Severe	A206A015
6	SoundBloc	2 x 12.5	122	43	4700	58	Severe	A206A198
90 m	inutes fire r	esistance	35					
5	SoundBloc	2 x 15	132	51	5000	54	Severe	A206A167
120 r	minutes fire	resistance E	SS					
5	FireLine	2 x 12.5	122	40	4700	49	Severe	A206A079
6	FireLine	2 x 12.5	122	40	4700	54	Severe	A206A111

<sup>&</sup>lt;sup>1</sup> Based on a limiting deflection of L/240 at 200Pa.

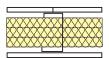
The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

IB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base.



Table 5a - 92mm Gypframe 'C' Studs - single and double layer board linings

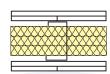




One layer of board each side of 92mm Gypframe 'C' Studs at 600mm centres. 3 x 25mm Isover APR 1200 in the cavity.

Linings as in table.

2



Two layers of board each side of 92mm Gypframe 'C' Studs at 600mm centres. 3 x 25mm Isover APR 1200 in the cavity. Linings as in table.

Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> (R <sub>w</sub> + Ctr) dB	Duty rating	System reference
(30 m	inutes fire re	esistance	EN					
1	SoundBloc	1 x 12.5	120	23	4000	50	Medium	A206232
1	SoundBloc	1 x 15	125	27	4000	52	Heavy	A206233
60 m	inutes fire re	esistance	EN					
2	SoundBloc	2 x 12.5	145	44	4000	56 (51)	Severe	A206234
90 m	inutes fire re	esistance	EN					
2	SoundBloc	2 x 15	155	52	5000	56 (50)	Severe	A206235

<sup>&</sup>lt;sup>1</sup> The maximum heights quoted are limited by the fire state field of application or by limiting deflection of L/240 at 200Pa, whichever is the more onerous.

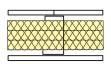
The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

NB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base



# Table 5b – 92mm Gypframe 'C' Studs - single and double layer board linings

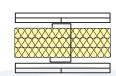




One layer of board each side of 92mm Gypframe 'C' Studs at 600mm centres. 3 x 25mm Isover APR 1200 in the cavity.

Linings as in table.





Two layers of board each side of 92mm Gypframe 'C' Studs at 600mm centres. 3 x 25mm Isover APR 1200 in the cavity. Linings as in table.

Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> (R <sub>w</sub> + Ctr) dB	Duty rating	System reference
20 m	inutes fire re	cictanco	BS					
30 111	inutes me re	sistance						
1	SoundBloc	1 x 12.5	120	23	4500	50	Medium	A206232
1	SoundBloc	1 x 15	125	27	4700	52	Heavy	A206233
60 m	inutes fire re	esistance	BS					
2	SoundBloc	2 x 12.5	145	44	5700	56 (51)	Severe	A206234
90 m	inutes fire re	esistance	BS					
2	SoundBloc	2 x 15	155	52	5900	56 (50)	Severe	A206235

<sup>&</sup>lt;sup>1</sup> Based on a limiting deflection of L/240 at 200Pa.

The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

NB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base

Table 6a - 146mm Gypframe 'C' Studs - double layer board linings

#### Two layers of board each Two layers of board each side Two layers of board each side Inner layer of Gyproc Plank fixed horizontally, side of 146mm Gypframe of 146mm Gypframe 'C' Studs of 146mm Gypframe 'C' Studs and outer layer of Gyproc FireLine fixed 'C' Studs at 600mm centres. at 600mm centres. 25mm at 600mm centres. 50mm vertically each side of 146mm Gypframe 'C' Isover APR 1200 in the cavity. Linings as in table Isover APR 1200 in the cavity Studs at 600mm centres. 25mm Isover APR Linings as in table Linings as in table 1200 in the cavity. Linings as in table Detail Board Lining **Partition** Approx. Maximum Sound insulation Duty System thickness thickness partition height<sup>1</sup> $R_w (R_w + Ctr)$ rating reference kg/m² dB mm mm mm 30 minutes fire resistance EN WallBoard 2 x 12.5 198 35 7600 50 Severe A206027 53 SoundBloc 2 x 12.5 198 43 7600 Severe A206178 WallBoard 2 x 12.5 198 35 7600 Severe A206059 SoundBloc 2 x 12.5 198 43 7600 55 (49)Severe A206210 WallBoard A206149 2 x 12.5 198 36 7600 51 Severe 60 minutes fire resistance EN SoundBloc 2 x 12.5 198 43 5000 53 Severe A206178 WallBoard 2 x 15 208 42 5000 50 Severe A206028 SoundBloc 2 x 15 208 51 5000 56 (50)Severe A206179 SoundBloc 2 x 12.5 198 43 4000 55 (49)Severe A206210 WallBoard 208 42 4000 51 A206060 2 x 15 Severe FireLine 2 x 12.5 198 40 7600 51 Severe A206123 WallBoard 2 x 15 208 43 4000 51 Severe A206150 A206149 WallBoard 2 x 12.5 198 36 4000 51 Severe Plank+FireLine 19 + 12.5 211 54 7100 51 A226002 Severe 90 minutes fire resistance SoundBloc 2 x 15 208 51 4000 56 (50) Severe A206179 FireLine 2 x 12.5 198 40 7600 50 Severe A206091 SoundBloc 2 x 15 208 51 4000 (52)Severe A206211 FireLine 2 x 12.5 198 40 7600 51 A206123 Severe SoundBloc 2 x 15 208 52 4000 59 (53)Severe A206243 51 FireLine 2 x 12.5 198 40 7600 Severe A206151 Plank+FireLine 19 + 12.5 211 54 4000 51 Severe A226002 120 minutes fire resistance EN FireLine 2 x 12.5 198 40 4200 50 A206091 Severe FireLine 2 x 15 208 7900 50 A206180 46 Severe FireLine 2 x 12.5 198 40 4000 51 Severe A206123 FireLine 2 x 15 208 46 7800 51 Severe A206181 FireLine 2 x 12.5 198 40 4000 51 Severe A206151 3 FireLine 2 x 15 208 46 7800 51 Severe A206254

<sup>&</sup>lt;sup>1</sup> The maximum heights quoted are limited by the fire state field of application or by limiting deflection of L/240 at 200Pa, whichever is the more operals.

The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

NB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base.

#### 146mm Gypframe 'C' Studs - double layer board linings Table 6b -Two layers of board each side of Inner layer of Gyproc Plank fixed Two layers of board each Two layers of board each side of side of 146mm Gypframe 146mm Gypframe 'C' Studs at 146mm Gypframe 'C' Studs at horizontally, and outer layer of Gyproc FireLine fixed vertically each side of 146mm 'C' Studs at 600mm centres. 600mm centres. 25mm Isover 600mm centres. 50mm Isover Linings as in table. APR 1200 in the cavity. APR 1200 in the cavity. Gypframe 'C' Studs at 600mm centres. Linings as in table. Linings as in table. 25mm Isover APR 1200 in the cavity. Linings as in table. Board Lining Partition Sound insulation Detail Approx. Maximum Duty System thickness thickness weight type partition height1 $R_w (R_w + Ctr)$ rating reference mm mm kg/m² mm dB 60 minutes fire resistance BS WallBoard 2 x 12.5 198 35 7600 A206027 50 Severe SoundBloc 2 x 12.5 198 43 7600 53 Severe A206178 WallBoard 2 x 12.5 198 35 7600 51 Severe A206059 SoundBloc 2 x 12.5 198 43 7600 (49)A206210 55 Severe WallBoard 2 x 12.5 198 36 7600 51 A206149 Severe SoundBloc 2 x 12.5 198 43 7600 (50)A206244 56 Severe 90 minutes fire resistance BS WallBoard 2 x 15 208 7900 A206028 42 50 Severe SoundBloc 2 x 15 208 51 7900 56 (50)Severe A206179 WallBoard 2 x 15 208 42 7900 51 Severe A206060 SoundBloc 2 x 15 208 51 7900 58 (52)Severe A206211 SoundBloc 2 x 15 208 52 7900 59 (53)Severe A206243 Plank+SoundBloc 19 + 12.5211 7100 59 Severe A226001 120 minutes fire resistance BS 0 FireLine 2 x 12.5 198 40 7600 50 Severe A206091

2 x 10

2 x 12.5

2 x 12 5

19 + 12.5

MultiBoard

FireLine

FireLine

Plank+FireLine

7600

7600

7600

7100

48

51

51

51

40

40

41

54

188

198

198

211

G106014

A206123

A206151

A226002

Severe

Severe

Severe

Severe

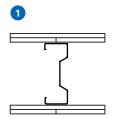
<sup>&</sup>lt;sup>1</sup> Based on a limiting deflection of L/240 at 200Pa.

The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

NB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base.

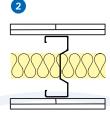


# Table 7a - 146mm Gypframe AcouStuds - double layer board linings



Two layers of board each side of 146mm Gypframe 146 AS 50 AcouStuds at 600mm centres.

Linings as in table.



Two layers of board each side of 146mm Gypframe 146 AS 50 AcouStuds at 600mm centres. 50mm Isover APR 1200 in the cavity. Linings as in table.

Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> (R <sub>w</sub> + Ctr) dB	Duty rating	System reference
60 m	inutes fire r	esistance	EN					
0	WallBoard	2 x 15	208	42	5000	52 (47)	Severe	A206A028
1	SoundBloc	2 x 15	208	51	5000	59 (54)	Severe	A206A179
90 m	inutes fire r	esistance	EN					
1	SoundBloc	2 x 15	208	51	4000	59 (54)	Severe	A206A179
2	SoundBloc	2 x 15	208	52	4000	61 (56)	Severe	A206A243
1	FireLine	2 x 12.5	198	40	7800	52 (48)	Severe	A206A091
120 r	minutes fire	resistance (	EN					
0	FireLine	2 x 12.5	198	40	4200	52 (48)	Severe	A206A091
0	FireLine	2 x 15	208	50	8100	52 (47)	Severe	A206A180

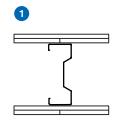
<sup>&</sup>lt;sup>1</sup> The maximum heights quoted are limited by the fire state field of application or by limiting deflection of L/240 at 200Pa, whichever is the more onerous.

The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

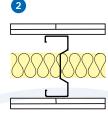
NB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base.



# Table 7b - 146mm Gypframe AcouStuds - double layer board linings



Two layers of board each side of 146mm Gypframe 146 AS 50 AcouStuds at 600mm centres.
Linings as in table.



Two layers of board each side of 146mm Gypframe 146 AS 50 AcouStuds at 600mm centres. 50mm Isover APR 1200 in the cavity. Linings as in table.

Detail	Board type	Lining thickness mm	Partition thickness mm	Approx. weight kg/m²	Maximum partition height <sup>1</sup> mm	Sound insulation R <sub>w</sub> (R <sub>w</sub> + Ctr) dB	Duty rating	System reference
90 minutes fire resistance BS								
1	WallBoard	2 x 15	208	42	8100	52	Severe	A206A028
1	SoundBloc	2 x 15	208	51	8100	59	Severe	A206A179
2	SoundBloc	2 x 15	208	52	8100	61 (56)	Severe	A206A243
120 minutes fire resistance BS								
1	FireLine	2 x 12.5	198	40	7800	52	Severe	A206A091

<sup>&</sup>lt;sup>1</sup> Based on a limiting deflection of L/240 at 200Pa.

The fire resistance and sound insulation performances are for imperforate partitions, walls and ceilings incorporating boards with joints taped and filled, or skimmed according to British Gypsum's recommendations. The quoted performances are achieved only if British Gypsum components are used throughout, and the Company's fixing recommendations are strictly observed. Any variation in the specifications should be checked with British Gypsum.

NB For heights between 4200mm and 8000mm, Gypframe Deep Flange Floor & Ceiling Channel (DC) should be used at head and base

# Design

#### Planning - key factors

The position of services and heavy fixtures should be pre-determined and their installation planned into the frame erection stage.

#### Wind loading

**GypWall** partitions are non-loadbearing but can accept a degree of wind loading, for example when used in buildings with large or multiple external doors.

▶ Refer to 2.4 – Robustness.

#### Cavity fire barriers

Minimum 12.5mm Gyproc plasterboard, screw-fixed into the web of perimeter channels or vertical studs, will provide a satisfactory closure to flame or smoke.

Refer to 7 – Cavity fire barriers.

#### Services

#### Penetrations

Penetrations of fire-resistant or sound-insulating constructions for services need careful consideration to ensure that the performance of the element is not downgraded and also that the services themselves do not act as the mechanism of fire spread or sound transmission.

▶ Refer to 2.5 – Service installations.

## Independent support

When designing for the installation of services such as fire dampers and associated ductwork through a **GypWall** partition, consideration should be given to the size and weight of the damper - this will determine whether it can be supported directly from the partition or needs to be independently supported from the structure

▶ Refer to 2.5 – Service installations.

#### Electrical

The installation of electrical services should be carried out in accordance with the recommendations of the Institution of Electrical Engineers. The cut-outs in the studs can be used for routing electrical and other small services (see Construction details - 1). Switch boxes and socket outlets can be supported from Gypframe 99 FC 50 Fixing Channel fixed horizontally between studs, or a high performance socket box detail used where higher acoustic performance is required.

Where Gypframe AcouStuds are used, services are routed through 50mm x 28mm 'H' shaped push-outs, at the same centres as shown in Construction details - 1 for conventional cut-outs. Cables should be protected by conduit, or other suitable precautions taken to prevent abrasion when they pass through the metal frame.

#### Fixing floor and ceiling channels

Floor channels must be securely fixed with a row of fixings at 600mm maximum centres. With 94mm and 148mm channels, two rows of staggered fixings are required, each row at 600mm centres and each fixing 25mm in from the flange. If the floor is uneven, a 38mm thick timber sole plate equal to the width of the channel should be used.

If the concrete or screeded floor is new, consideration should be given to the installation of a damp proof membrane between the floor surface and the channel or sole plate.

Ceiling channels must be securely fixed at 600mm maximum centres. With 94mm and 148mm channels, two rows of staggered fixings are required, each row at 600mm centres and each fixing 25mm in from the flange. Extra support may be necessary to provide positive fixing points with some constructions.

#### Door openings

The designer should consider thickness tolerances of the partition types in relation to the proposed door frame detail. Standard door frame detailing to suit *BS 5234* Light and Medium Duty applications is shown in Construction details - 14. Detailing to satisfy *BS 5234: 1992* requirements for Heavy and Severe Duty is shown in Construction details - 15. Where additional provision is required to support heavy doorsets contact the British Gypsum Drywall Academy Technical Advice Centre for guidance. The door manufacturer should also be consulted in relation to door details.

#### Framing surround for openings

Where services such as horizontal ducts, fire dampers and access panels are required to penetrate the wall, their position should be predetermined in order that a framed opening can be provided. The openings should be constructed using established metal stud procedures. See Construction details - 22-23.

#### **Control joints**

Control joints may be required in the partition to relieve stresses induced by expansion and contraction of the structure (see Construction details - 11). They should coincide with movement joints within the surrounding structure.

#### **Deflection heads**

Partition head deflection designs may be necessary to accommodate deflections in the supporting floor. Deflection heads may also be required to the underside of roof structures subjected to positive and negative pressures. Refer to Construction details - 16-21.

For special detailing which minimises the loss of acoustic performance:

▶ Refer to 2 – Basic principles of system design.

#### Access for maintenance

Where access is required within the partition, to maintain services for example, Gyproc Profilex Access Panels should be used.

## Fixtures

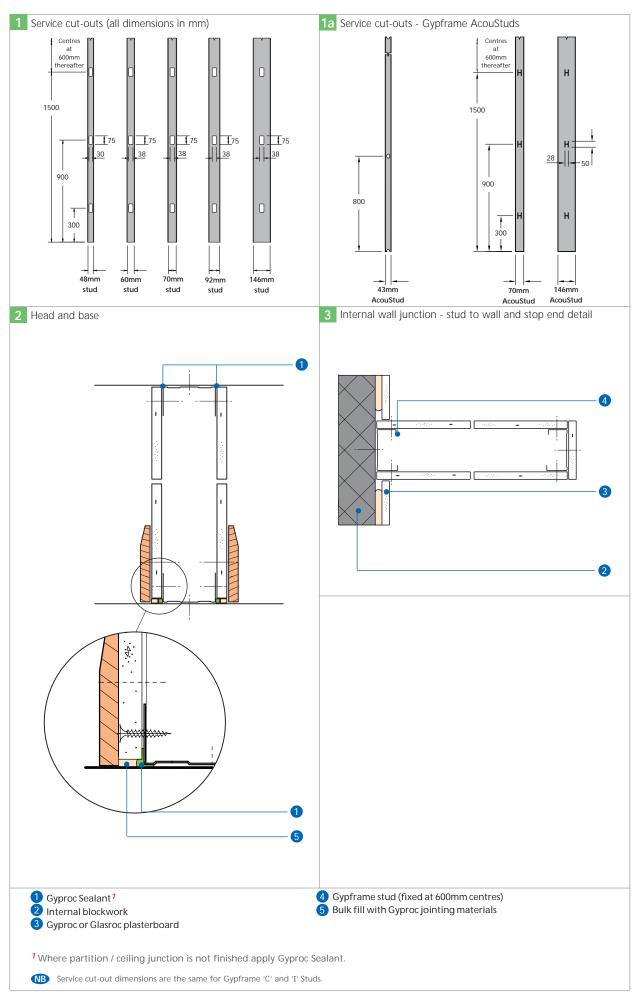
Lightweight fixtures can be made directly to the partition linings. Medium weight fixtures can be made to Gypframe 99 FC 50 Fixing Channel. Heavy fixtures should be made to the metal studs or independent framing installed before boarding.

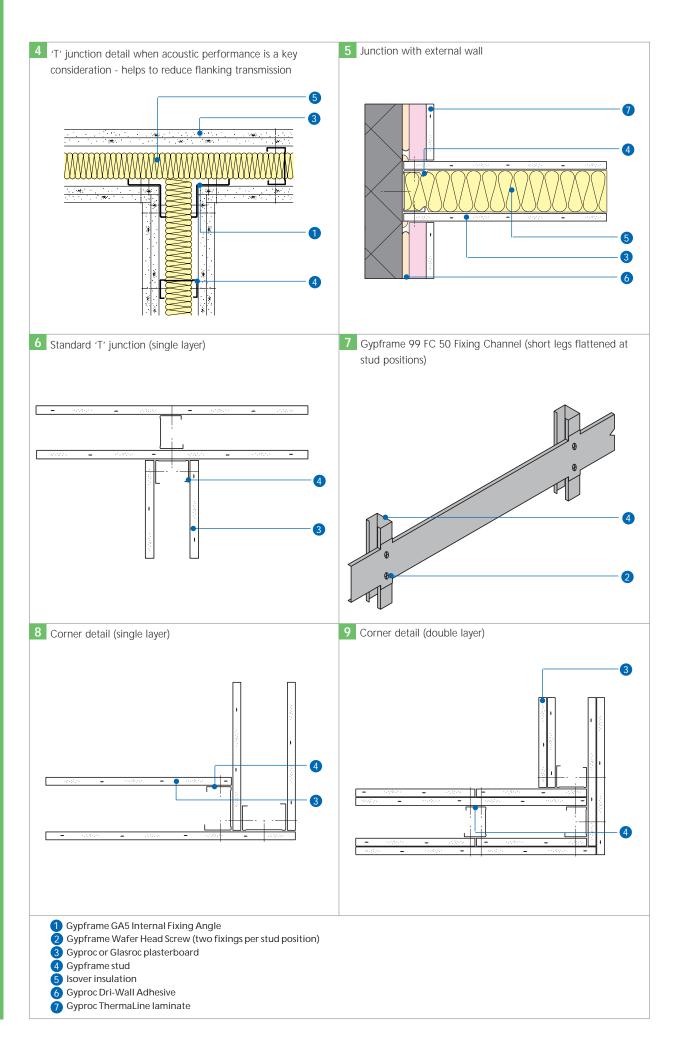
▶ Refer to 2.4.3 – Robustness, Fixings into drywall systems.

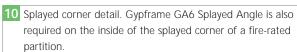
#### **Board finishing**

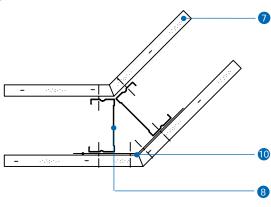
▶ Refer to 10 – Finishing systems and decorative effects.

# **Construction details**

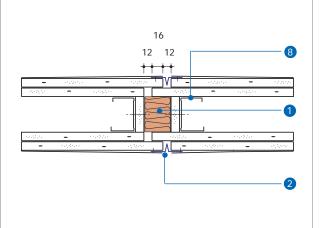




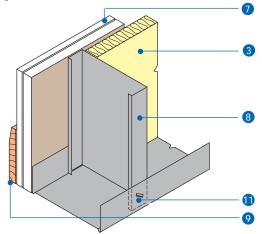




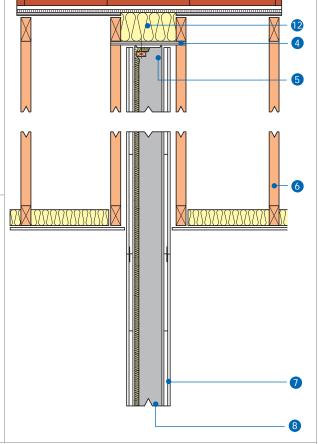
11 Typical control joint (dimensions in mm)



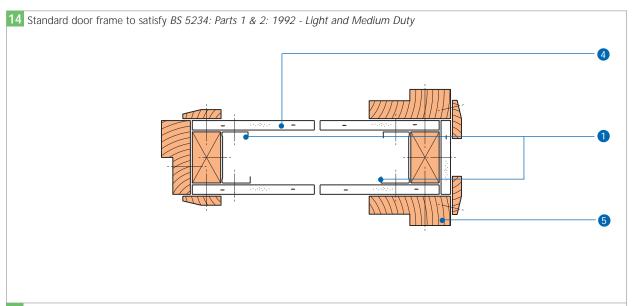
12 Crimped Gypframe 146 S 50 'C' Stud to Gypframe Deep Flange Floor & Ceiling Channel (DC) when partition heights are greater than 4200mm



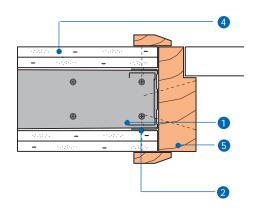
Typical sound resisting wall head detail (e.g. Gypframe 146 S 50 'C' Stud, Gyproc Plank and Gyproc SoundBloc linings)

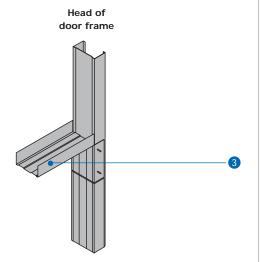


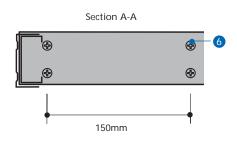
- 1 Stone mineral wool (minimum density 23kg/m³)
- 2 Gyproc Control Joint
- 3 Isover insulation
- 4 19mm plywood
- 5 Ceiling Channel (Gypframe 148 DC 60 Deep Flange Floor & Ceiling Channel)
- 6 Roof trusses
- Ogyproc or Glasroc plasterboard
- 8 Gypframe 'C' Stud
- 9 Skirting
- 10 Gypframe GA6 Splayed Angle
- 11 Lock using a Gyproc crimping tool
- 12 Isover insulation used as a cavity barrier
- Where 146mm studs are used at heights greater than 4000mm, lock into floor and ceiling channels using a Gyproc crimping tool.

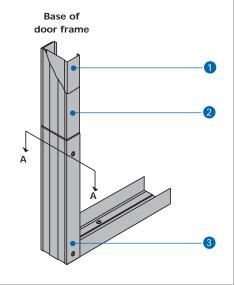


15 Standard door frame to satisfy BS 5234: Parts 1 & 2: 1992 - Heavy and Severe Duty

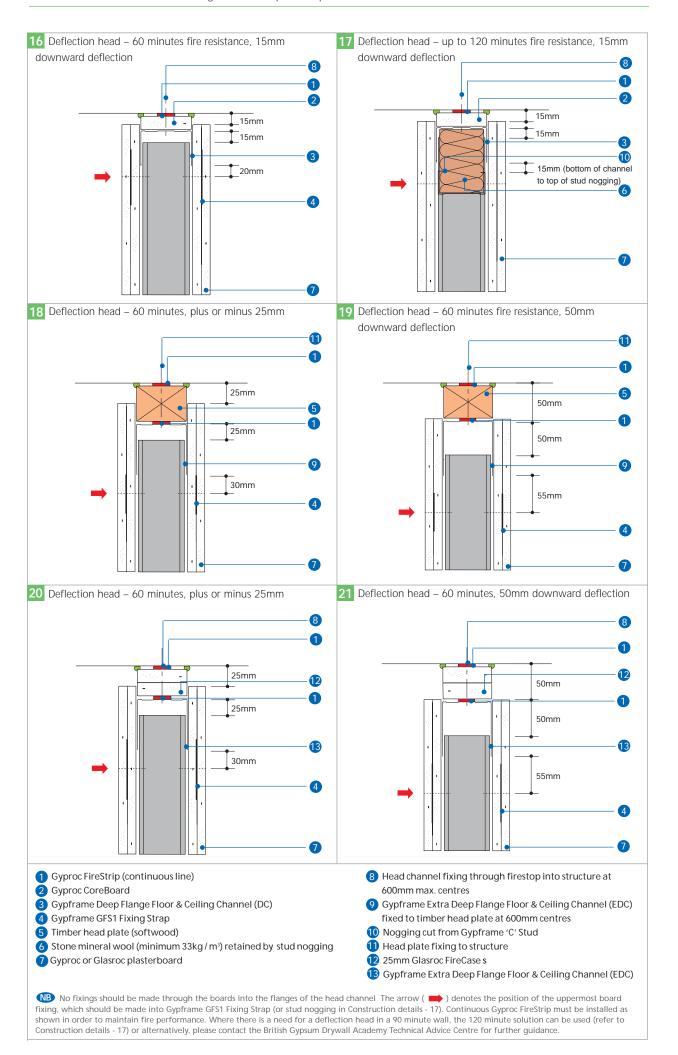


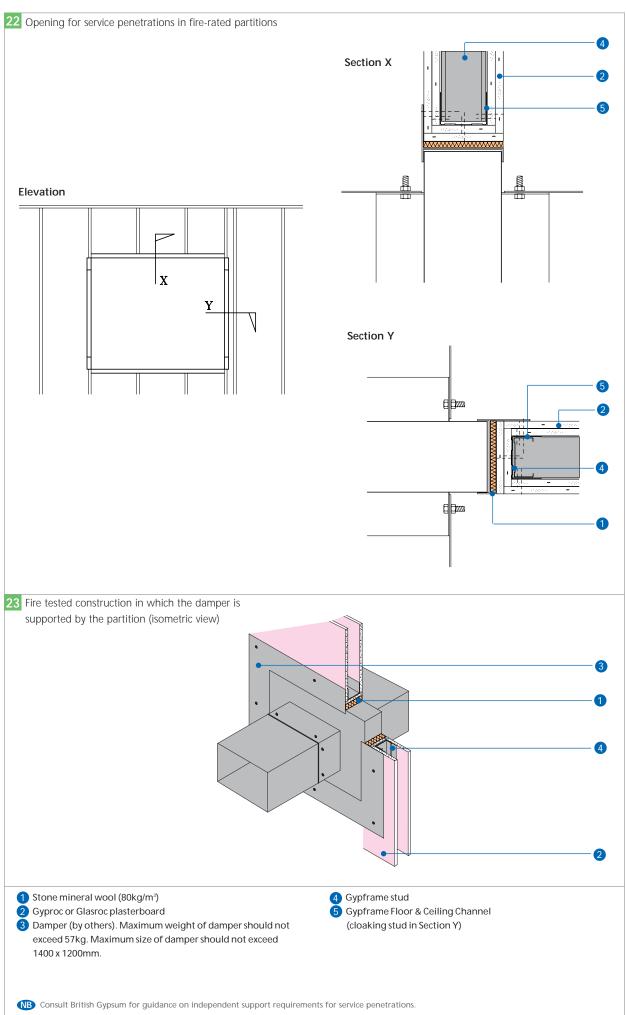






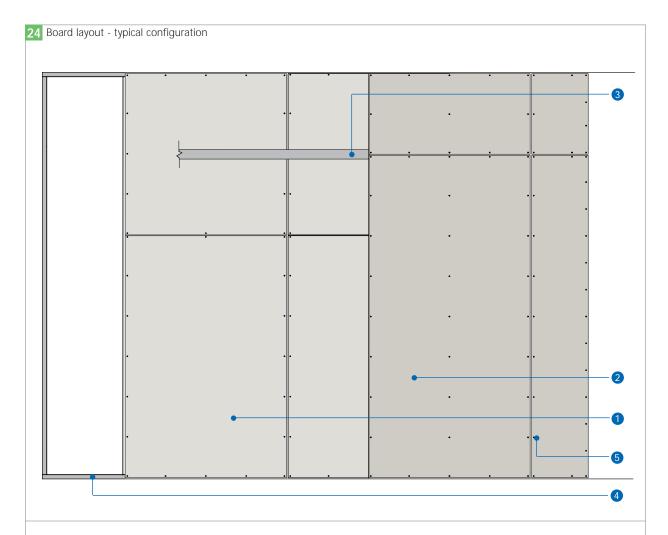
- 1 Gypframe 'C' Stud
- Quantification (a) Gypframe Standard Floor & Ceiling Channel (to sleeve stud)
- 3 Gypframe Standard Floor & Ceiling Channel snipped and bent to 90°, crimped or screw-fixed to the stud
- 4 Gyproc or Glasroc plasterboard
- 5 Timber door frame (by others)
- 6 Floor channel fixings
- NB Advice should be sought from the door manufacturer prior to the construction of these details.
- The studs each side of the opening are sleeved to full door height with Gypframe Standard Floor & Ceiling Channel. The Gypframe channel is cut 300mm short to allow for the extension of floor channel, which is cut, bent, and interleaved as shown in section A-A, and then fixed twice to each side. At the head, the channel is cut and bent to extend 150mm down the face of the studs, and fixed twice to each side.





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- Inner layer board
   Face (second layer) board
   Gypframe GFS1 Fixing Strap or Gypframe GFT1 Fixing 'T'
- 4 Gypframe metal framing
- 5 Gyproc Drywall Screws